

# Flansche für Drehfutter und Planscheiben Adaptor plates for lathe and independent chucks

1  
1.6

Flansche / Adaptor plates



Stahl / Steel



## Kurzkegelaufnahme nach DIN 55026, futterseitig plan According to DIN 55026, semi-machined

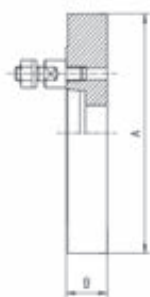
| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | E<br>Durchlass /<br>Thru-bore | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------|
| 160               | 5             | 162     | 23      | 79,5                          | ZE-FP6-160/5            |
| 200               | 4             | 203     | 23      | 61                            | ZE-FP6-200/4            |
| 200               | 5             | 203     | 23      | 79,5                          | ZE-FP6-200/5            |
| 200               | 6             | 203     | 23      | 103                           | ZE-FP6-200/6            |
| 250               | 5             | 253     | 28      | 79,5                          | ZE-FP6-250/5            |
| 250               | 6             | 253     | 28      | 103                           | ZE-FP6-250/6            |
| 250               | 8             | 253     | 28      | 136,2                         | ZE-FP6-250/8            |
| 315               | 6             | 318     | 35      | 103                           | ZE-FP6-315/6            |
| 315               | 8             | 318     | 35      | 136,2                         | ZE-FP6-315/8            |
| 315               | 11            | 318     | 38      | 192,8                         | ZE-FP6-315/11           |
| 400               | 6             | 405     | 35      | 103                           | ZE-FP6-400/6            |
| 400               | 8             | 405     | 35      | 136,2                         | ZE-FP6-400/8            |
| 400               | 11            | 405     | 35      | 192,8                         | ZE-FP6-400/11           |
| 500               | 8             | 505     | 35      | 136,2                         | ZE-FP6-500/8            |
| 500               | 11            | 505     | 36      | 192,8                         | ZE-FP6-500/11           |
| 500               | 15            | 505     | 42      | 281,5                         | ZE-FP6-500/15           |
| 630               | 8             | 635     | 45      | 136,2                         | ZE-FP6-630/8            |
| 630               | 11            | 635     | 45      | 192,8                         | ZE-FP6-630/11           |
| 630               | 15            | 635     | 45      | 281,5                         | ZE-FP6-630/15           |

Bitte beachten Sie, dass bei der DIN 55026 das Futter von vorne durchbohrt werden muss.  
Please note that for DIN 55026 the chuck needs to be drilled for front mounting.

## Kurzkegelaufnahme nach DIN 55027, futterseitig plan According to DIN 55027, semi-machined



Stahl / Steel



| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | E<br>Durchlass /<br>Thru-bore | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------|
| 125               | 3             | 127     | 20      | 51,4                          | ZE-FP7-125/3            |
| 125               | 4             | 127     | 20      | 61                            | ZE-FP7-125/4            |
| 160               | 3             | 162     | 23      | 51,4                          | ZE-FP7-160/3            |
| 160               | 4             | 162     | 23      | 61                            | ZE-FP7-160/4            |
| 160               | 5             | 162     | 23      | 79,5                          | ZE-FP7-160/5            |
| 200               | 4             | 203     | 23      | 61                            | ZE-FP7-200/4            |
| 200               | 5             | 203     | 23      | 79,5                          | ZE-FP7-200/5            |
| 200               | 6             | 203     | 23      | 103                           | ZE-FP7-200/6            |
| 250               | 5             | 253     | 28      | 79,5                          | ZE-FP7-250/5            |
| 250               | 6             | 253     | 28      | 103                           | ZE-FP7-250/6            |
| 250               | 8             | 253     | 28      | 136,2                         | ZE-FP7-250/8            |
| 315               | 6             | 318     | 35      | 103                           | ZE-FP7-315/6            |
| 315               | 8             | 318     | 35      | 136,2                         | ZE-FP7-315/8            |
| 315               | 11            | 318     | 35      | 192,8                         | ZE-FP7-315/11           |
| 400               | 6             | 405     | 35      | 103                           | ZE-FP7-400/6            |
| 400               | 8             | 405     | 35      | 136,2                         | ZE-FP7-400/8            |
| 400               | 11            | 405     | 35      | 192,8                         | ZE-FP7-400/11           |
| 500               | 8             | 505     | 36      | 136,2                         | ZE-FP7-500/8            |
| 500               | 11            | 505     | 36      | 192,8                         | ZE-FP7-500/11           |
| 500               | 15            | 505     | 36      | 281,5                         | ZE-FP7-500/15           |
| 630               | 8             | 635     | 45      | 136,2                         | ZE-FP7-630/8            |
| 630               | 11            | 635     | 45      | 192,8                         | ZE-FP7-630/11           |
| 630               | 15            | 635     | 45      | 281,5                         | ZE-FP7-630/15           |

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Lagerstandard / in stock  
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auslaufende Größe / as stock lasts

# Flansche für Drehfutter und Planscheiben

## Adaptor plates for lathe and independent chucks

### Kurzkegelaufnahme nach DIN 55029, futterseitig plan

### According to DIN 55029, semi-machined



Stahl / Steel



| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | E<br>Durchlass /<br>Thru-bore | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------|
| 125               | 3             | 127     | 28      | 51,4                          | ZE-FP9-125/3            |
| 125               | 4             | 127     | 28      | 61                            | ZE-FP9-125/4            |
| 160               | 3             | 162     | 29      | 51,4                          | ZE-FP9-160/3            |
| 160               | 4             | 162     | 29      | 61                            | ZE-FP9-160/4            |
| 160               | 5             | 162     | 32      | 79,5                          | ZE-FP9-160/5            |
| 200               | 4             | 203     | 29      | 61                            | ZE-FP9-200/4            |
| 200               | 5             | 203     | 32      | 79,5                          | ZE-FP9-200/5            |
| 200               | 6             | 203     | 39      | 103                           | ZE-FP9-200/6            |
| 250               | 5             | 253     | 32      | 79,5                          | ZE-FP9-250/5            |
| 250               | 6             | 253     | 39      | 103                           | ZE-FP9-250/6            |
| 250               | 8             | 253     | 42      | 136,2                         | ZE-FP9-250/8            |
| 315               | 6             | 318     | 42      | 103                           | ZE-FP9-315/6            |
| 315               | 8             | 318     | 45      | 136,2                         | ZE-FP9-315/8            |
| 315               | 11            | 318     | 52      | 192,8                         | ZE-FP9-315/11           |
| 400               | 6             | 405     | 42      | 103                           | ZE-FP9-400/6            |
| 400               | 8             | 405     | 45      | 136,2                         | ZE-FP9-400/8            |
| 400               | 11            | 405     | 49      | 192,8                         | ZE-FP9-400/11           |
| 500               | 8             | 505     | 42      | 136,2                         | ZE-FP9-500/8            |
| 500               | 11            | 505     | 49      | 192,8                         | ZE-FP9-500/11           |
| 630               | 8             | 635     | 42      | 136,2                         | ZE-FP9-630/8            |
| 630               | 11            | 635     | 49      | 192,8                         | ZE-FP9-630/11           |
| 630               | 15            | 635     | 52      | 281,5                         | ZE-FP9-630/15           |

### Fertig bearbeitet für Drehfutter nach DIN 6350,

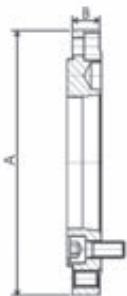
### Kurzkegelaufnahme nach DIN 55026 (A2)

### For chucks acc. to DIN 6350,

### according to DIN 55026 (A2), fully machined



Stahl / Steel



| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | F<br>Lochkreis /<br>PCD<br>mm | E<br>Durchlass /<br>Thru-bore<br>mm | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------------------|-------------------------|
| 160               | 5             | 160     | 21      | 104,8                         | 79,5                                | ZE-FV6-160/5            |
| 200               | 4             | 200     | 21      | 82,6                          | 61                                  | ZE-FV6-200/4            |
| 200               | 5             | 200     | 21      | 104,8                         | 79,5                                | ZE-FV6-200/5            |
| 200               | 6             | 200     | 21      | 133,4                         | 103                                 | ZE-FV6-200/6            |
| 250               | 5             | 250     | 26      | 104,8                         | 79,5                                | ZE-FV6-250/5            |
| 250               | 6             | 250     | 26      | 133,4                         | 103                                 | ZE-FV6-250/6            |
| 250               | 8             | 250     | 26      | 171,4                         | 136,2                               | ZE-FV6-250/8            |
| 315               | 6             | 315     | 33      | 133,4                         | 103                                 | ZE-FV6-315/6            |
| 315               | 8             | 315     | 33      | 171,4                         | 136,2                               | ZE-FV6-315/8            |
| 315               | 11            | 315     | 35      | 235                           | 192,8                               | ZE-FV6-315/11           |
| 400               | 6             | 400     | 33      | 133,4                         | 103                                 | ZE-FV6-400/6            |
| 400               | 8             | 400     | 33      | 171,4                         | 136,2                               | ZE-FV6-400/8            |
| 400               | 11            | 400     | 33      | 235                           | 192,8                               | ZE-FV6-400/11           |
| 500               | 8             | 500     | 34      | 171,4                         | 136,2                               | ZE-FV6-500/8            |
| 500               | 11            | 500     | 34      | 235                           | 192,8                               | ZE-FV6-500/11           |
| 630               | 8             | 630     | 42      | 171,4                         | 136,2                               | ZE-FV6-630/8            |
| 630               | 11            | 630     | 42      | 235                           | 192,8                               | ZE-FV6-630/11           |
| 630               | 15            | 630     | 42      | 330,2                         | 281,5                               | ZE-FV6-630/15           |

Bitte beachten Sie, dass bei der DIN 55026 das Futter von vorne durchbohrt werden muss.  
Please note that for DIN 55026 the chuck needs to be drilled for front mounting.

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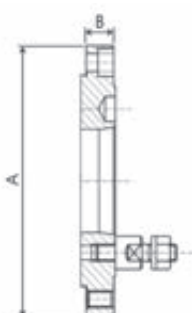
# Flansche für Drehfutter und Planscheiben Adaptor plates for lathe and independent chucks

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1.6

Flansche / Adaptor plates



Stahl / Steel



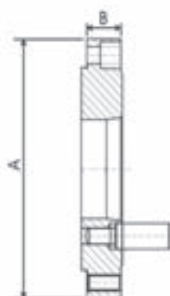
**Fertig bearbeitet für Drehfutter nach DIN 6350,  
Kurzkegelaufnahme nach DIN 55027**  
**For chucks acc. to DIN 6350,  
according to DIN 55027, fully machined**

| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | F<br>Lochkreis /<br>PCD<br>mm | E<br>Durchlass /<br>Thru-bore<br>mm | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------------------|-------------------------|
| 125               | 3             | 125     | 18,5    | 75                            | 51,4                                | ZE-FV7-125/3            |
| 125               | 4             | 125     | 21      | 85                            | 61                                  | ZE-FV7-125/4            |
| 160               | 3             | 160     | 21      | 75                            | 51,4                                | ZE-FV7-160/3            |
| 160               | 4             | 160     | 21      | 85                            | 61                                  | ZE-FV7-160/4            |
| 160               | 5             | 160     | 21      | 104,8                         | 79,5                                | ZE-FV7-160/5            |
| 200               | 4             | 200     | 21      | 85                            | 61                                  | ZE-FV7-200/4            |
| 200               | 5             | 200     | 21      | 104,8                         | 79,5                                | ZE-FV7-200/5            |
| 200               | 6             | 200     | 21      | 133,4                         | 103                                 | ZE-FV7-200/6            |
| 250               | 5             | 250     | 26      | 104,8                         | 79,5                                | ZE-FV7-250/5            |
| 250               | 6             | 250     | 26      | 133,4                         | 103                                 | ZE-FV7-250/6            |
| 250               | 8             | 250     | 26      | 171,4                         | 136,2                               | ZE-FV7-250/8            |
| 315               | 6             | 315     | 33      | 133,4                         | 103                                 | ZE-FV7-315/6            |
| 315               | 8             | 315     | 33      | 171,4                         | 136,2                               | ZE-FV7-315/8            |
| 315               | 11            | 315     | 33      | 235                           | 192,8                               | ZE-FV7-315/11           |
| 400               | 6             | 400     | 33      | 133,4                         | 103                                 | ZE-FV7-400/6            |
| 400               | 8             | 400     | 33      | 171,4                         | 136,2                               | ZE-FV7-400/8            |
| 400               | 11            | 400     | 33      | 235                           | 192,8                               | ZE-FV7-400/11           |
| 500               | 8             | 500     | 34      | 171,4                         | 136,2                               | ZE-FV7-500/8            |
| 500               | 11            | 500     | 34      | 235                           | 192,8                               | ZE-FV7-500/11           |
| 630               | 8             | 630     | 42      | 171,4                         | 136,2                               | ZE-FV7-630/8            |
| 630               | 11            | 630     | 42      | 235                           | 192,8                               | ZE-FV7-630/11           |
| 630               | 15            | 630     | 42      | 330,2                         | 281,5                               | ZE-FV7-630/15           |

**Fertig bearbeitet für Drehfutter nach DIN 6350,  
Kurzkegelaufnahme nach DIN 55029**  
**For chucks acc. to DIN 6350,  
according to DIN 55029, fully machined**



Stahl / Steel



| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | F<br>Lochkreis /<br>PCD<br>mm | E<br>Durchlass /<br>Thru-bore<br>mm | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------------------|-------------------------|
| 125               | 3             | 125     | 26      | 70,6                          | 51,4                                | ZE-FV9-125/3            |
| 125               | 4             | 125     | 26      | 82,6                          | 61                                  | ZE-FV9-125/4            |
| 160               | 3             | 160     | 27      | 70,6                          | 51,4                                | ZE-FV9-160/3            |
| 160               | 4             | 160     | 27      | 82,6                          | 61                                  | ZE-FV9-160/4            |
| 160               | 5             | 160     | 30      | 104,8                         | 79,5                                | ZE-FV9-160/5            |
| 200               | 4             | 200     | 27      | 82,6                          | 61                                  | ZE-FV9-200/4            |
| 200               | 5             | 200     | 30      | 104,8                         | 79,5                                | ZE-FV9-200/5            |
| 200               | 6             | 200     | 36,5    | 133,4                         | 103                                 | ZE-FV9-200/6            |
| 250               | 5             | 250     | 30      | 104,8                         | 79,5                                | ZE-FV9-250/5            |
| 250               | 6             | 250     | 36,5    | 133,4                         | 103                                 | ZE-FV9-250/6            |
| 250               | 8             | 250     | 39      | 171,4                         | 136,2                               | ZE-FV9-250/8            |
| 315               | 6             | 315     | 39,5    | 133,4                         | 103                                 | ZE-FV9-315/6            |
| 315               | 8             | 315     | 42      | 171,4                         | 136,2                               | ZE-FV9-315/8            |
| 315               | 11            | 315     | 52      | 235                           | 192,8                               | ZE-FV9-315/11           |
| 400               | 6             | 400     | 39,5    | 133,4                         | 103                                 | ZE-FV9-400/6            |
| 400               | 8             | 400     | 39      | 171,4                         | 136,2                               | ZE-FV9-400/8            |
| 400               | 11            | 400     | 47      | 235                           | 192,8                               | ZE-FV9-400/11           |
| 500               | 8             | 500     | 39      | 171,4                         | 136,2                               | ZE-FV9-500/8            |
| 500               | 11            | 500     | 47      | 235                           | 192,8                               | ZE-FV9-500/11           |
| 500               | 15            | 500     | 50      | 330,2                         | 281,5                               | ZE-FV9-500/15           |
| 630               | 8             | 630     | 39      | 171,4                         | 136,2                               | ZE-FV9-630/8            |
| 630               | 11            | 630     | 47      | 235                           | 192,8                               | ZE-FV9-630/11           |
| 630               | 15            | 630     | 50      | 330,2                         | 281,5                               | ZE-FV9-630/15           |

Lagerstandard / in stock

innerhalb weniger Tage / within a few days

auf Anfrage / on request

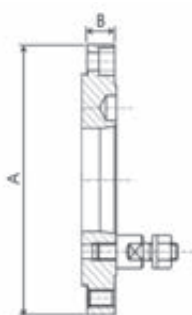
auslaufende Größe / as stock lasts

## Flansche für Drehfutter und Planscheiben Adaptor plates for lathe and independent chucks

**Fertig bearbeitet für Drehfutter mit radialer  
Feineinstellung, Kurzkegelaufnahme nach DIN 55027  
For chucks with radial fine adjustment,  
according to DIN 55027, fully machined**



Stahl / Steel



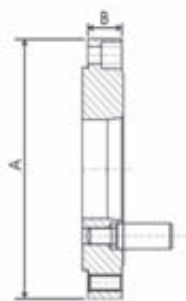
**Passende Drehfutter siehe Seiten 20 und 21  
Suitable chucks see pages 20 and 21**

| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | F<br>Lochkreis /<br>PCD<br>mm | E<br>Durchlass /<br>Thru-bore<br>mm | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------------------|-------------------------|
| 125               | 3             | 125     | 36      | 75                            | 35                                  | ZE-FA7-125/3            |
| 125               | 4             | 125     | 36      | 85                            | 35                                  | ZE-FA7-125/4            |
| 125               | 5             | 125     | 36      | 104,8                         | 35                                  | ZE-FA7-125/5            |
| 160               | 3             | 160     | 37      | 75                            | 42                                  | ZE-FA7-160/3            |
| 160               | 4             | 160     | 37      | 85                            | 42                                  | ZE-FA7-160/4            |
| 160               | 5             | 160     | 37      | 104,8                         | 42                                  | ZE-FA7-160/5            |
| 200               | 4             | 200     | 37      | 85                            | 55                                  | ZE-FA7-200/4            |
| 200               | 5             | 200     | 37      | 104,8                         | 55                                  | ZE-FA7-200/5            |
| 200               | 6             | 200     | 37      | 133,4                         | 55                                  | ZE-FA7-200/6            |
| 250               | 6             | 250     | 37      | 133,4                         | 76                                  | ZE-FA7-250/6            |
| 250               | 8             | 250     | 46      | 171,4                         | 76                                  | ZE-FA7-250/8            |
| 315               | 8             | 315     | 46      | 171,4                         | 103                                 | ZE-FA7-315/8            |

**Fertig bearbeitet für Drehfutter mit radialer  
Feineinstellung, Kurzkegelaufnahme nach DIN 55029  
For chucks with radial fine adjustment,  
according to DIN 55029, fully machined**



Stahl / Steel



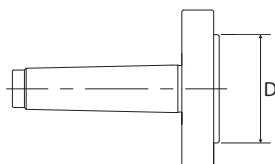
**Passende Drehfutter siehe Seiten 20 und 21  
Suitable chucks see pages 20 and 21**

| Für / for<br>Ø mm | KK /<br>Taper | A<br>mm | B<br>mm | F<br>Lochkreis /<br>PCD<br>mm | E<br>Durchlass /<br>Thru-bore<br>mm | Art.-Nr. /<br>Order no. |
|-------------------|---------------|---------|---------|-------------------------------|-------------------------------------|-------------------------|
| 125               | 3             | 125     | 36      | 70,6                          | 35                                  | ZE-FA9-125/3            |
| 125               | 4             | 125     | 36      | 82,6                          | 35                                  | ZE-FA9-125/4            |
| 125               | 5             | 125     | 36      | 104,8                         | 35                                  | ZE-FA9-125/5            |
| 160               | 3             | 160     | 37      | 70,6                          | 42                                  | ZE-FA9-160/3            |
| 160               | 4             | 160     | 37      | 82,6                          | 42                                  | ZE-FA9-160/4            |
| 160               | 5             | 160     | 37      | 104,8                         | 42                                  | ZE-FA9-160/5            |
| 200               | 4             | 200     | 37      | 82,6                          | 55                                  | ZE-FA9-200/4            |
| 200               | 5             | 200     | 37      | 104,8                         | 55                                  | ZE-FA9-200/5            |
| 200               | 6             | 200     | 37      | 133,4                         | 55                                  | ZE-FA9-200/6            |
| 250               | 6             | 250     | 37      | 133,4                         | 76                                  | ZE-FA9-250/6            |
| 250               | 8             | 250     | 46      | 171,4                         | 76                                  | ZE-FA9-250/8            |
| 315               | 8             | 315     | 46      | 171,4                         | 103                                 | ZE-FA9-315/8            |

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# Flansche für Drehfutter und Planscheiben Adaptor plates for lathe and independent chucks

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## Fester MK-Futterflansch Fixed flange with MT

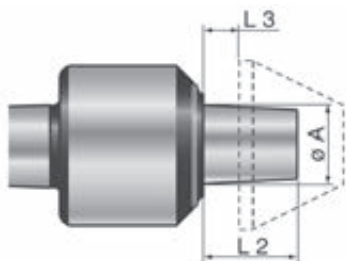
- für zylindrische Drehfutter

- for chucks with centre mount

| A (Ø)<br>mm | D<br>mm | MK /<br>MT | Art.-Nr. /<br>Order no. |
|-------------|---------|------------|-------------------------|
| 80          | 55      | 2          | ZE-FMF-2/80             |
| 100         | 72      | 2          | ZE-FMF-2/100            |
| 125         | 95      | 2          | ZE-FMF-2/125            |
| 125         | 95      | 3          | ZE-FMF-3/125            |
| 160         | 130     | 3          | ZE-FMF-3/160            |

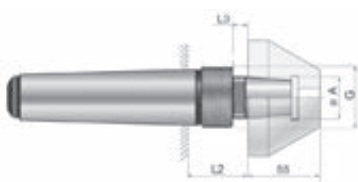
Passende Drehfutter siehe Seite 28  
Suitable lathe chucks see page 28

## MK-Grundkörper für mitlaufenden Futterflansch MT base body for revolving adaptor



| MK / MT | A<br>mm | L2<br>mm | L3<br>mm | Art.-Nr. /<br>Order no. |
|---------|---------|----------|----------|-------------------------|
| 3       | 35      | 43       | 5        | 13-MGK-MK3              |
| 4       | 35      | 43       | 5        | 13-MGK-MK4              |
| 5       | 35      | 43       | 5        | 13-MGK-MK5              |
| 6       | 35      | 43       | 5        | 13-MGK-MK6              |
| M80     | 35      | 44       | 6        | 13-MGK-M80              |

## MK-Grundkörper für festen Futterflansch MT base body for fixed adaptor

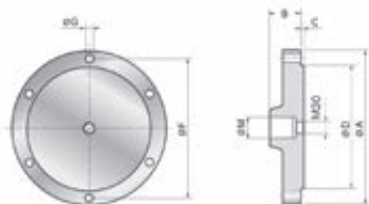


| MK / MT | A<br>mm | G<br>mm   | L2<br>mm | L3<br>mm | Art.-Nr. /<br>Order no. |
|---------|---------|-----------|----------|----------|-------------------------|
| 3       | 35      | M41 x 1,5 | 40       | 17       | 13-FGK-MK3              |
| 4       | 35      | M41 x 1,5 | 41,5     | 17       | 13-FGK-MK4              |
| 5       | 35      | M48 x 1,5 | 41,5     | 17       | 13-FGK-MK5              |
| 6       | 35      | M68 x 1,5 | 43       | 17       | 13-FGK-MK6              |

## Futterflansch für MK-Grundkörper Chuck adaptor for MT-base body

- zur Aufnahme von Drehfuttern nach-DIN 6350
- für Grundkörper Typ MGK / FGK

- for mounting of chucks according to DIN 6350
- for base body type MGK / FGK



| A<br>mm | M<br>mm | F<br>mm | G<br>mm | B<br>mm | C<br>mm | D<br>mm | Art.-Nr. /<br>Order no. |
|---------|---------|---------|---------|---------|---------|---------|-------------------------|
| 100     | 35      | 83      | 6,5     | 52,2    | 2,5     | 70      | 13-FFL-100              |
| 160     | 35      | 140     | 11      | 51,5    | 3,5     | 125     | 13-FFL-160              |
| 200     | 35      | 176     | 11      | 50,5    | 3,5     | 160     | 13-FFL-200              |
| 250     | 35      | 224     | 13      | 50,5    | 4,5     | 200     | 13-FFL-250              |

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