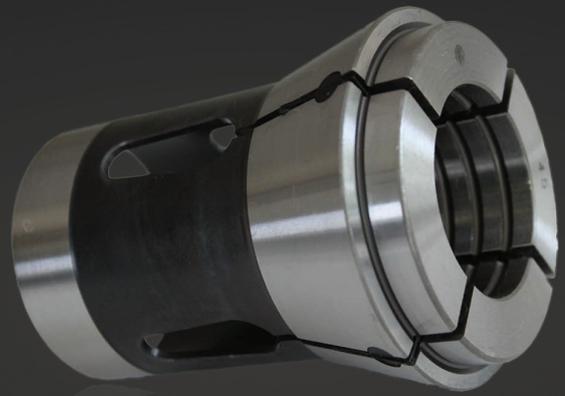


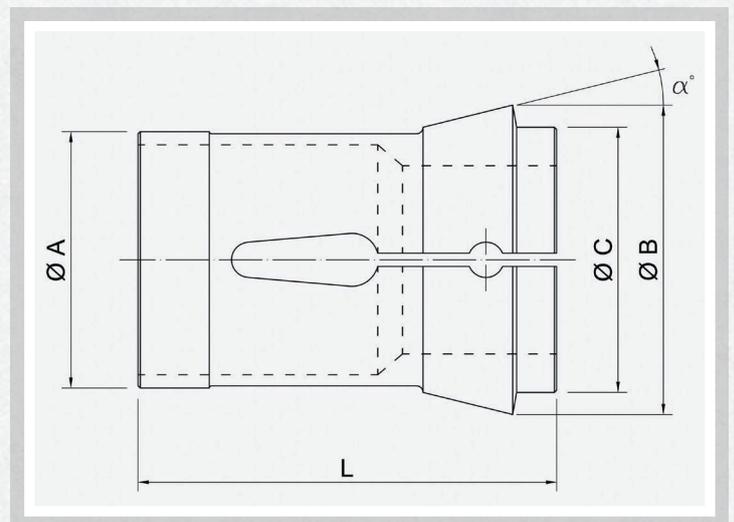
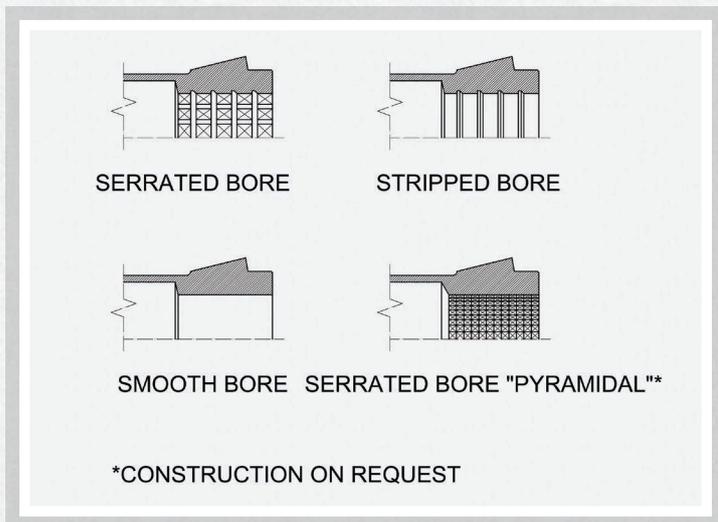
# BA SINGLE CONE COLLETS



Impulse type collet in galvanized steel, tempered and adjusted to be used in chucks either for the main head (main spindle) or the counter head (sub spindle). For milling bars and reinforcement.

In addition to round, hexagonal and square forms, it is possible to make them with the customer's template design using electro erosion.

"Parent" collets are also made, suited to mounting inserts in various materials (sterling, bronze, steel).



## Product Details

| COLLET ARTICLE | DESCRIPTION    | DIMENSIONS |     |     |     |     | BORE MAX |        |        | UNITS IN STOCK |
|----------------|----------------|------------|-----|-----|-----|-----|----------|--------|--------|----------------|
|                |                | A          | B   | C   | L   | α   | ROUND    | HEXAG. | SQUARE |                |
| 01-015-00      | F15 120E       | 15         | 21  | 15  | 64  | 16° | 13       | 10     | 9      |                |
| 01-016-00      | F16-104 123E   | 16         | 22  | 16  | 55  | 15° | 13       | 11     | 9      |                |
| 01-016-01      | F16-1076 1212E | 16         | 21  | 16  | 64  | 16° | 13       | 11     | 9      |                |
| 01-020-00      | F20-201 136E   | 20         | 26  | 19  | 54  | 15° | 16       | 14     | 11     |                |
| 01-020-01      | F20-87 138E    | 20         | 28  | 21  | 67  | 16° | 16       | 14     | 11     |                |
| 01-022-00      | BA 15 140E     | 22         | 30  | 21  | 55  | 15° | 18       | 15     | 12     | •              |
| 01-025-01      | F25-91 144E    | 25         | 34  | 25  | 65  | 15° | 20       | 17     | 14     |                |
| 01-025-00      | F25-64 145E    | 25         | 35  | 27  | 77  | 16° | 20       | 18     | 15     | •              |
| 01-028-00      | BA 20 148E     | 28         | 38  | 28  | 70  | 15° | 22       | 18     | 15     | •              |
| 01-030-00      | F30-101 1446E  | 30         | 38  | 32  | 65  | 15° | 26       | 22     | 18     | •              |
| 01-030-01      | F30-63 157E    | 30         | 42  | 34  | 80  | 15° | 26       | 22     | 18     |                |
| 01-032-00      | BA 25 161E     | 32         | 45  | 34  | 75  | 15° | 26       | 23     | 18     | •              |
| 01-035-00      | BA 30 163E     | 35         | 48  | 38  | 80  | 15° | 30       | 26     | 21     | •              |
| 01-037-00      | F37-740 1536E  | 37         | 47  | 40  | 92  | 16° | 32       | 27     | 22     | •              |
| 01-038-01      | BA 32          | 38         | 50  | 40  | 86  | 15° | 32       | 28     | 23     | •              |
| 01-038-00      | F38.08 164E    | 38,1       | 49  | 38  | 108 | 15° | 32       | 28     | 22     |                |
| 01-042-00      | BA 36 171E     | 42         | 55  | 42  | 94  | 15° | 36       | 31     | 25     | •              |
| 01-048-00      | BA 42 173E     | 48         | 60  | 50  | 94  | 15° | 42       | 36     | 30     | •              |
| 01-058-00      | BA 52 177E     | 58         | 70  | 60  | 94  | 15° | 52       | 45     | 36     | •              |
| 01-066-00      | BA 60 185E     | 66         | 84  | 73  | 110 | 15° | 60       | 52     | 42     | •              |
| 01-080-00      | BA 70          | 80         | 98  | 85  | 115 | 15° | 70       | 62     | 50     | •              |
| 01-088-00      | 190E           | 88         | 106 | 94  | 115 | 15° | 80       | 69     | 56     |                |
| 01-090-00      | 193E           | 90         | 107 | 91  | 130 | 15° | 80       | 69     | 56     |                |
| 01-095-00      | BA 80          | 95         | 117 | 100 | 125 | 15° | 80       | 69     | 56     | •              |
| 01-115-00      | BA 100         | 115        | 135 | 120 | 140 | 15° | 100      | 86     | 70     |                |
| 01-135-00      | BA 120         | 135        | 165 | 145 | 150 | 15° | 120      | 108    | 85     |                |
| 01-170-00      | BA 150         | 170        | 205 | 182 | 180 | 15° | 150      | 130    | 106    |                |